



# **WINERY INDUSTRY**

**INDUSTRY  
REQUIREMENTS AND  
PACKAGING SOLUTIONS**



# REQUIREMENTS

The winery industry presents a unique combination of operational and packaging challenges, driven by product value, production seasonality and logistics complexity. Requirements vary depending on production scale, from semi-automatic to fully automatic solutions.

- Highly seasonal production cycle → requires **maximum uptime and reliability**
- Short bottling window (3–4 months) → **no room for downtime**
- Low–medium volumes → need for **semi-automatic solutions** supporting operators with flexibility and ease of use
- Medium–high volumes → need for **fully automatic lines** ensuring throughput, consistency and reduced labor dependency
- High product value and fragility → **zero tolerance for damages**
- Heavy and variable loads → **strong sealing and load stability required**
- Export-driven logistics → need for **robust and reliable packaging performance**

## Conclusion:

End-of-line solutions must scale from **flexible semi-automatic systems to fully automated lines**, always ensuring **efficiency, protection and consistent performance across the entire supply chain.**



# SOLUTIONS

**SIAT offers scalable end-of-line solutions for the winery industry, designed to adapt to different production volumes and automation levels.**

From flexible semi-automatic systems to fully automated and high-performance lines, each solution ensures efficiency, product protection and consistent packaging quality.

**SIAT solutions for the winery industry cover the entire end-of-line, from semi-automatic to fully automated systems, adapting to different production needs.**

	LOW VOLUME	MEDIUM VOLUME	HIGH VOLUME / PREMIUM
<b>Production (bottles/year)</b>	≤ 200K	200K – 1M	≥ 1M
<b>Automation level</b>	Semi-automatic	Automatic	Fully automatic / Integrated
<b>Output (cartons/min)</b>	5–15	10–20	20–40+

## SEMI-AUTOMATIC

Practical and cost effective for lower volumes



## AUTOMATIC

Continus packaging line with increased speed



## PREMIUM / HIGH QUALITY

High Speed integrated lines with tape and hotmelt



SIAT BRINGS EXTENSIVE EXPERIENCE IN DELIVERING END-OF-LINE SOLUTIONS FOR WINERIES OF ALL SIZES, **FROM SEMI-AUTOMATIC SYSTEMS TO FULLY INTEGRATED LINES.**

CONTACT US TO DISCOVER THE RIGHT SOLUTION FOR YOUR NEEDS.

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